

SAFETY DATA SHEET



DELO-DUOPOX® MF8997 Component B

Section 1. Identification

GHS product identifier : DELO-DUOPOX® MF8997 Component B

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Use of the substance/mixture: Adhesive.
Process categories [PROC]:
PROC01: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions.
PROC02: Use in closed, continuous process with occasional controlled exposure.
PROC03: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition.
PROC04: Chemical production where opportunity for exposure arises.
PROC05: Mixing or blending in batch processes.
PROC09: Transfer of substance or mixture into small containers (dedicated filling line, including weighing).
PROC10: Roller application or brushing.
Environmental release categories [ERC]:
ERC02: Formulation into mixture.
ERC05: Use at industrial site leading to inclusion into/onto article.
Product categories [PC]:
PC01: Adhesives, sealants.
Sector of uses [SU]:
SU03: Industrial uses.
SU10: Formulation [mixing] of preparations and/or re-packaging (excluding alloys).
SU16: Manufacture of computer, electronic and optical products, electrical equipment.
SU17: General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment.
SU22: Professional uses.
*: Mixture.


Manufacturer : **DELO** Industrie Klebstoffe GmbH & Co. KGaA
DELO-Allee 1
86949 Windach
Germany

Information contact : **DELO** Industrial Adhesives L.L.C.
144 North Road, Suite 2650
Sudbury, MA 01776
USA
+1 978 254 5275

e-mail address of person responsible for this SDS : sds@DELO.de

In case of emergency : National advisory body/Poison Center
+1 800 222 1222
In case of emergency [Transport]:
United States : GlobalChem24: +1 866 928 0789
Canada : GlobalChem24: +1 800 579 7421
Mexico : GlobalChem24: +52 55 5004 8763
24-hour telephone and/or website

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1
GHS label elements	
Hazard pictograms	: 
Signal word	: Danger
Hazard statements	: May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Precautionary statements	
Prevention	: Wear protective gloves: 1 - 4 hours (breakthrough time): Recommended: Viton® fluor rubber / Short term exposure < 15 min Nitrile gloves. Wear respiratory protection: Recommended: organic vapor filter (Type A). Avoid breathing vapor. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Hazardous ingredients	:

Ingredient name	%	CAS number
ethylenediamine	< 1	107-15-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
--------------------	--

Section 4. First aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remark : Non-flammable but will burn on prolonged exposure to flame or high temperature.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Storage temperature: Observe technical data sheet/instructions for use. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<u>Ingredient name</u>	<u>Exposure limits</u>
ethylenediamine	<p>ACGIH TLV (United States, 1/2022). Absorbed through skin. TWA: 10 ppm 8 hours.</p> <p>OSHA PEL 1989 (United States, 3/1989). TWA: 10 ppm 8 hours. TWA: 25 mg/m³ 8 hours.</p> <p>NIOSH REL (United States, 10/2020). TWA: 10 ppm 10 hours. TWA: 25 mg/m³ 10 hours.</p> <p>OSHA PEL (United States, 5/2018). TWA: 10 ppm 8 hours. TWA: 25 mg/m³ 8 hours.</p> <p>CAL OSHA PEL (United States, 5/2018). TWA: 25 mg/m³ 8 hours. TWA: 10 ppm 8 hours.</p>

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls/personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. 1 - 4 hours (breakthrough time): Recommended: Viton® fluor rubber / Short term exposure < 15 min Nitrile gloves
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapor filter (Type A)

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Black.
- Odor** : Amine-like.
- pH** : Not applicable.
- Melting point/freezing point** : Technically not possible to measure
- Boiling point, initial boiling point, and boiling range** : Not applicable. [Polymerization.]
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability** : Non-flammable but will burn on prolonged exposure to flame or high temperature.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** : Not available.
- Relative vapor density** : >1 [Air = 1]
- Relative density** : ~ 1.7
- Density** : 1.7 g/cm³

Section 9. Physical and chemical properties

Solubility(ies) :

Media	Result
water	Very slightly soluble

Partition coefficient: n-octanol/water : Not applicable. [Mixture.]

Decomposition temperature : Not available.

Viscosity : refer to technical data sheet

Particle characteristics

Median particle size : Not applicable. [Liquid.]

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethylenediamine	LD50 Oral	Rat	1200 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ethylenediamine	Eyes - Severe irritant	Rabbit	-	24 hours 750 ug	-
	Eyes - Severe irritant	Rabbit	-	750 ug	-
	Skin - Moderate irritant	Rabbit	-	450 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 10 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Section 11. Toxicological information

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
Inhalation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact : May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No specific data.
Inhalation : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
Skin contact : Adverse symptoms may include the following:
irritation
redness
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Long term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
ethylenediamine	Acute EC50 100000 µg/l Fresh water	Algae - Chlorella pyrenoidosa	96 hours
	Acute LC50 26500 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 115.7 mg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 0.16 mg/l Fresh water	Daphnia - Daphnia magna	21 days

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
ethylenediamine	-7.02	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Clean Air Act Section 112 : Listed

(b) Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
ethylenediamine	< 1	Yes.	10000	1337.1	5000	668.5

SARA 304 RQ : 783513.4 lbs / 355715.1 kg [55276.5 gal / 209244.2 L]

SARA 311/312

Classification : RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1

Composition/information on ingredients

Name	%	Classification
ethylenediamine	< 1	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1B RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1

State regulations

Massachusetts : The following components are listed: CALCIUM CARBONATE; MARBLE DUST; FIBROUS GLASS

New York : None of the components are listed.

New Jersey : The following components are listed: CALCIUM CARBONATE; LIMESTONE

Pennsylvania : The following components are listed: LIMESTONE

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Section 15. Regulatory information

Not listed.

[Montreal Protocol](#)

Not listed.

[Stockholm Convention on Persistent Organic Pollutants](#)

Not listed.

[Rotterdam Convention on Prior Informed Consent \(PIC\)](#)

Not listed.

[UNECE Aarhus Protocol on POPs and Heavy Metals](#)

Not listed.

[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Substances of very high concern](#)

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Substance of equivalent concern for human health	ethylenediamine	Candidate	ED/61/2018	6/27/2018

[Inventory list](#)

United States : All components are listed or exempted.

Section 16. Other information

[Procedure used to derive the classification](#)

Classification	Justification
RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1	Calculation method Calculation method

[History](#)

Date of printing : 2024-08-29.

Date of issue/Date of revision : 2024-08-29.

Date of previous issue : 2024-08-29.

Version : 1.1

[Key to abbreviations](#)

: ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

References : Not available.

☑ Indicates information that has changed from previously issued version.

[Notice to reader](#)

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.